

Purchasing Receipts

Plex 10/22/2018 8:23 AM dari Tollis Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040616

Supplier:	MES002-VC Metaux Solutions 2625 boul Jacques-Cartier Est Longueuil QC J4N 1L7 Canada Phone: 800 558 8858 Fax: 514 633 8044	PO No:	PO040616
		PO Date:	7/26/18
		Due Date:	8/13/18
		Purchase Order Revision:	
		Revision Date:	
		Ship-To Contact:	Lavoie, Chantal Phone: clavoie@dartaero.com
Ship To:	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via:	Ground
		Pymt Terms:	Net 30
		Freight Terms:	
		Special Comments:	<i>REvised</i>

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M6061T6S.040		6061-T6 .040 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	-	8/30/18	144 sf	144 sf	0 sf	\$4.6010416/sf	\$662.55
4		MT-4140-B- 0.500x0.500		4140 Steel Bar 0.500 X 0.500 : AISI 4140 STEEL BAR PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL- S-5626 MINIMUM ROCKWELL C = 28 RC MAXIMUM ROCKWELL C = 32 RC receive ft	Partial	-	8/10/18	10 ft	5 ft	5 ft	\$7.50/ft	\$37.50

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6 MT-A500-TS- 0.750W.065				A500 Square Tubing 0.750" x.065" wall : MATERIAL: ASTM A500 STEEL SQUARE TUBING SPECIFICATION: ASTM A500 OR ASTM A513 MT-A500-TS- [A.AAA]W[T.TTT] receive ft	Firmed	-	8/17/18	20 ft	0 ft	20 ft	\$1.80/ft	\$36.00
Grand Total: \$736.05												
Order Notes												
<p>Procurement Quality Clauses</p> <p>A005 right of entry</p> <p>A012 chemical and physical test report</p> <p>A016 personnel qualification</p> <p>A017 raw material identification (as applicable)</p> <p>A026 certification of material conformance</p> <p>A041 quality management system</p> <p>A042 part notification by supplier</p> <p>A043 retention of quality documents</p> <p>A048 counterfeit parts avoidance, detection, mitigation and disposition program</p> <p>A049 supplier awareness</p> <p>Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.</p>												

Plex 8/17/18 11:28 AM dart.lavoie.chantal

Shipping Order

11/10/2018

1ETAUX SOLUTIONS INC
 625 BOUL JACQUES CARTIER EST
 ONGUEUIL, QUEBEC
 4N 1L7 Tel. : 450 641-3330

Order : 137136
 Reference : 40616
 Ship : PICK UP / PICK UP

Customer : 6323336

Ship To

DART AEROSPACE LTD
 1270, ABERDEEN STREET
 HAWKESBURY, ONTARIO
 K6A 1K7

Same

Tel. : 1 613 632-3336

Item No.	Description	Qty	Qty. Delive <i>r</i>	B/O Qty
AS04061	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N ALU SHE .040 6061-T6 (18G) 3 X 4' X 12' ***** HT01/0092725/8 M	144	144	0

LIVRE

JP



Shipping : _____
 Package No : _____
 Merchandise Received : _____

Ref. : _____

AMAG

ROLLING

Abnahmeprüfzeugnis 3.1 (EN 10204)

Inspection certificate - mill certificate

Nr.: 89104546

01 / 1

Rev.: 0

Seite / page:

1 von / of 2

Datum / date:

2018 08 22

Zertifikat nach / certified to ISO 9001, IEC 60068-2-16/IEC, EN/AS 9100, ISO 14649, NADCAP

Auftraggeber / customer:	Bestell Nr. / order no.:	U 10871
	Datum / date:	2018 04 02
	Auftragsbest. Nr. / order confirm no.:	146719
	Datum / date:	2018 04 03
Warenempfänger / consignee:	Liefereschein Nr. / delivery note:	89104546
	Datum / date:	2018 09 30
	Technische Lieferbedingungen / techn. spec.:	
	AMS-QQ-A-250/11, 08.1997	

Form / form: Sheet ✓	Technische Lieferbedingungen / techn. spec.:
Werkstoff / material: 6061 ✓	AMS-QQ-A-250/11, 08.1997
Zustand / temper: T6 ✓	ASTM B 209 - T6
Dim. / dim.: [Inch]: 0,040x48,00x144,00 ✓	AMS 4027N, 07.2008
	Cessna CMMP019, Rev. D, 09-07-01
	Cessna CMMP025, Rev. V, 2-20-15
	Sondervorschrift / special terms:

Bestell-Nr.	Bestell-Datum	Temper	Bestell-Nr.	Bestell-Datum	Temper	Bestell-Nr.	Bestell-Datum	Temper	Bestell-Nr.	Bestell-Datum	Temper
02	85079/01	00	01/0092725/8			6061			1467190010	2389,929 lbs	
02	85079/01	00	01/0092725/8			6061			1467190011	2054,674 lbs	

Guss-Nr. / casting no.	Material	Chemical composition / chemische Zusammensetzung									
		Si	Fe	Cu	Ni	Mg	Cr	Zn	Ti	Others	Others
01/0092725/8	6061	spec. min.	0,40	-	0,15	-	0,80	0,04	-	-	-
		spec. max.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05
		actual	0,67	0,43	0,22	0,12	0,84	0,17	0,08	0,04	0,02

Blaß-Nr./Lo.	Zustand	Richtung	Tests	UTS			YB			A2"		
				[kg]			[kg]			[%]		
				spec. min.	42,0		35,0		10			
				spec. max.	-		-		-			
65079/01	T6	LT	4	from	47,3	✓	41,9	✓	11	✓		
65079/01	T6	LT		to	47,9		42,5		12			

Qualitätsprüfung / Quality control												
Biegeversuch: OK. / Transverse bend test: OK.												
Maßkontrolle: OK. / Dimensional Check: OK.												
Oberfläche: OK. / Surface inspection: OK.												

SPECIFICATION CONTROL DRAWING

1	2	3	4	5	6	7	8
D	C	C	C	B	B	A	D
<p>△ PURCHASE MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE SPECIFICATION: QQ-A-250/11 OR AAMS-QQ-A-250/11 OR AAMS 4025 OR 4027 OR ASTM B209</p> <p>△ PART NUMBER: M6061T6S XXX X W:WWW THK (WIDTH WHERE "XXX" = THICKNESS (IN INCHES) AND "W:WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE) EG. 0.063" THICK SHEET = M6061T6S.063 EG. 3.5" WIDE BY 0.50" THICK PLATE = M6061T6S.500X3.500</p> <p>△ PREFERRED SIZE: .XXX BY 4FT BY 8FT FOR SHEET</p>				<p>△ ADD PLATE AND TRIM SPEC REFORMAT DVG, ADD B209 SPEC (ZN DB-1). REF PAR 08-020A</p> <p>△ NEW ISSUE REV. BY DATE</p> <p>△ DESIGN DRAWN CHECKED MFG. APPR. APPROVED DE APPR. DATE 17.12.13</p> <p>△ DRAWING NO. NO JFS HS TITLE CP #7 DATE 17.12.13</p> <p>△ HAWKESBURY, ONTARIO, CANADA REV. C SHEET 1 OF 1 SCALE NTS</p> <p>△ DART AEROSPACE LTD TITLE M6061T6S CP #7 DATE 17.12.13</p> <p>△ APPROVED 2010 MAR 13 47 EE-2 18-696</p> <p>△ CLEARED</p>			
1	2	3	4	5	6	7	8

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061765.040
 DATE: 18/10/22

PO / BATCH NO.: P0040616/5120084

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 144SF
 QUANTITY INSPECTED: 144SF
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.040"
 THICKNESS RECEIVED: 0.040"
 SHEET SIZE ORDERED: 4x12"
 SHEET SIZE RECEIVED: 4x12"

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	<i>AMS QQ-A-250/11</i>
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	<i>H7.01/6092725/8</i>
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>A1</u>	SIGNED OFF BY: _____
DATE: <u>18/10/22</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in